



Safety Alert

Cutting Fuel Drums and Empty Containers

- Explosion Hazard

1. What is the Issue?

Drums of various capacities e.g. 200L (44 gallon and smaller) are often recycled and reused as storage containers. This practice has been common in agricultural settings where empty drums are cut to create storage containers or feed troughs. Typically, drums are cut using an angle grinder, plasma cutter, oxy-acetylene or welding equipment.

2. How was the hazard identified?

A number of serious and fatal accidents have occurred at workplaces during the cutting of 205, 60, or 20 litre steel fuel drums. More recently in the school environment, a student was killed when a 205 litre drum exploded in an agriculture skills course. The student was using a plasma arc cutting torch to convert the drum into a feed bin. The drum had previously contained diesel engine oil which exploded after contact with the heat of the cutting torch.

3. What is the Hazard?

Investigations into explosions reveal that::

- Drums were not cleaned properly.
- Bungs were not removed when the drums were cleaned.
- Drums were used as trestles to support other steelwork (e.g. during oxy-acetylene cutting work).
- Knowledge of the hazards associated with cutting drums was lacking.

Related Hazards:

Do not use pressure (e.g. air pressure) to remove dents from drums as they commonly over-fill and burst.

4. What are the risks?

Drums that contain residual flammable substances or vapours may explode when exposed to heat.

Additionally, drums that have contained substances such as pesticides may release the poison in gaseous form when exposed to heat.

5. What are the controls?

- Never cut drums that have contained flammable liquids or flammable gases. Even drums that have been empty for a very long time can contain enough residual substance to explode and/or emit hazardous gas when exposed to heat. Be aware that rinsing drums with water is not a fail-safe method purging any vapours from containers.
- Do not apply heat to drums that have held other chemicals such as pesticides as any gas emitted may cause serious harm to health. Never weld or grind near empty drums.
- Do not use drums as a welding or work platform.
- Correctly label all drums on-site.
- Have Material Safety Data Sheets (MSDSs) available for all products.
- Dispose of drums appropriately.
- Store empty drums in a well-ventilated place away from other work areas (bungs removed).
- If drums are to be recycled, use a specialist. There are companies that specialise in the correct cleaning, gas monitoring and cutting of drums.

CHECK LIST

⇒ **What has the drum been used for?**

- Was it a flammable liquid or gas?
- Was it a chemical?
- Is there a hazard diamond on the label?

If you answer "Yes" to any of the above or you are unsure of what has been previously stored in the container -

- DO NOT APPLY HEAT TO THE DRUM.